

17/03 FAASA

Dart Aerospace Ltd.

Date: Wednesday, 2/20/2008 4:04:06 PM  
User: Kim Johnston

## Process Sheet

10

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HELI-ACCESS-HANDLE  
 Job Number : 37493  
 Estimate Number : 12989  
 P.O. Number :  
 This Issue : 2/20/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D205626012  
 First Issue : 1 / Type : LARGE FAB ASSY Drawing Number : IIN D205-626 REV B  
 Previous Run : 37450 Drawing Revision : B  
 Material :  
 Due Date : 3/5/2008 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By : 08.02.21  
 Comment : Est Rev B Reformat 00-03-03 EC

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

Estimate M.001

DC

DOCUMENT CONTROL

Job Number:



Job Issue:

Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP 205-626-012

CHG 002

KS 08.02.27

Previous Run

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Each

Written By



Checked &amp; App

Comment

Comment: PACKAGING RESOURCE #1

Additional Pro

Pick Packing Kit

Job Number:

3.0

D2480012

Handle, Weldment (RH)



Job Issue:

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Handle, Weldment (LH) RH

Batch: B37460

Job Number:

4.0

AN526C632R7

Screw



Job Issue:

Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Screw

Batch: M106785

Job Number:

5.0

AN960JD6

Washer



Job Issue:

Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Washer

Batch: M6085

LC 8/3/17 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 08/03/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/20/2008 4:04:06 PM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS-HANDLE

Job Number: 37493

Part Number: D205626012

Job Number:



Seq. #

Machine Or Operation:

Description :

6.0

MS21042L06

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

Batch: 7107691

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-626-012

Location:

PPP Rev:

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-03-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE SCALE	
B	BW	96.08.14	ADD RIGHT HAND HANDLE

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	6	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

## GENERAL NOTES:

### 1. COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE **RESPONSIBILITY OF THE INSTALLER**. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

### 2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

### 3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE **STANDARD** SET BY THE AIRCRAFT MAINTENANCE MANUAL.

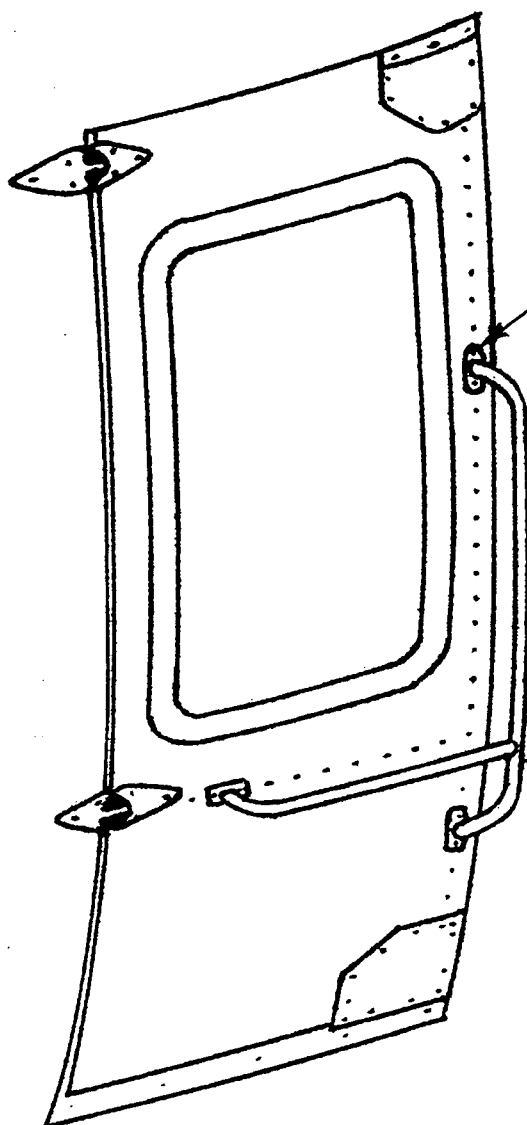
### 4. WEIGHT AND BALANCE

LATERAL				LONGITUDINAL	
Installation	weight	Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb .590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb .590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg

SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37493



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M		
CHECKED	APPROVED	DRAWING NO.	REV. B
BW	BW	D205-626	SHEET 2 OF 2
DATE	TITLE		SCALE
96:05:14	HELI-ACCESS-HANDLE		



TRANSFER EXISTING RIVET  
LOCATIONS TO HANDLE

AN526C632R7 SCREW (2)  
AN960JD6 WASHER (2)  
MS21042L06 NUT (2)  
(3 PLACES)

D2480 HANDLE

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WITHOUT NOTICE  
WORK ORDER  
NO. 37493

D205-626-011 SHOWN  
D205-626-012 OPPOSITE